

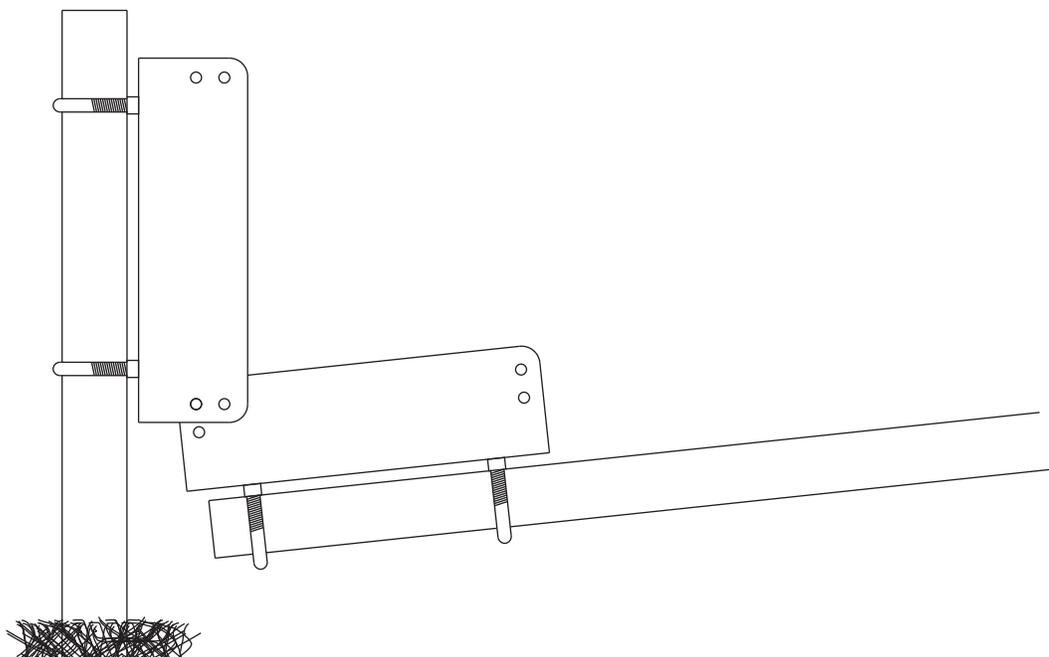
Cushcraft

Amateur Radio Antennas

R-8TB

TILT-MOUNT

INSTRUCTION MANUAL



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Amateur Radio Antennas

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R8-TB Tilt-Mount Instruction Sheet

Introduction: The R8-TB Universal Vertical Tilt Base is designed to let you assemble and adjust your vertical antenna on the ground, then walk it up into its vertical operating position with safety and minimal effort. Made from rugged 1/8-inch aluminum plate, the R8-TB features a pattern of pre-punched mounting holes that accept most common U-bolt sizes for antenna masts up to 2-1/4 inches in diameter. In addition, you can bolt many popular verticals using insulated base brackets directly to the R8TB swing plate without using U-bolts (Hy-Gain AV18VS, AV18AVQII, AV14AVQ, AV12 AVQ, DX-88, etc). The ATB-75 also provides spare bolt holes for connecting a ground rod or a radial system.

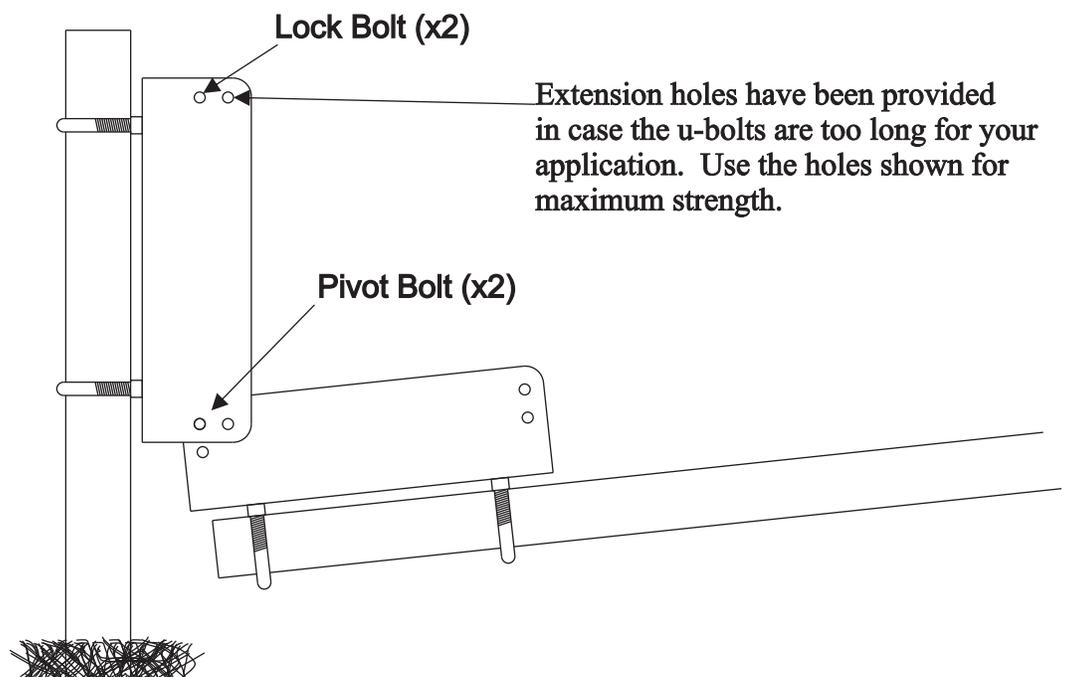
Installation Instructions: Before assembling your R8-TB, please check the parts list on page-2 to confirm that all listed items are included.

[] Find the two 2-1/4" U-bolts and 3/8" hardware. Attach the base bracket (wider of the two mounting plates) securely to your base support.

[] Find two 5/16" bolts and hardware. Attach the tilt bracket (narrower plate) to the base bracket's pivot point, as shown below. Do not over-tighten -- the tilt bracket should remain moveable.

[] Using your antenna's mounting hardware, install the support mast (or insulated bracket) onto the face of the tilt bracket.

[] After the antenna has been raised vertically into position, lock the tilt bracket to the base bracket using the remaining two 5/16" bolts and hardware. Check and re-tighten all hardware to ensure everything is tight.



Base Support: Your base support pipe (not included with the R8-TB kit) should be made from thick-wall steel or aluminum tubing and extend at least 3 to 4 feet below ground. For multi-band verticals, we recommend seating the pipe in a 10-inch diameter posthole filled with ready-mix concrete to ensure stability. Note that antenna base supports should always be located well clear of power lines or neighboring property to avoid exposure to life-threatening injury or liability.

Parts List: Please check the contents of your R8-TB package for the following items:

- 1 Base bracket
- 1 Tilt bracket
- 2 2-1/4" x 3/8" U-bolts
- 2 2-1/4" Mast Saddles
- 4 3/8" nut
- 4 3/8" flat washer
- 4 3/8" split lock washer
- 4 5/16" x 3/4" bolt
- 4 5/16" nuts
- 4 5/16" flat washer
- 4 5/16" split lock washer

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