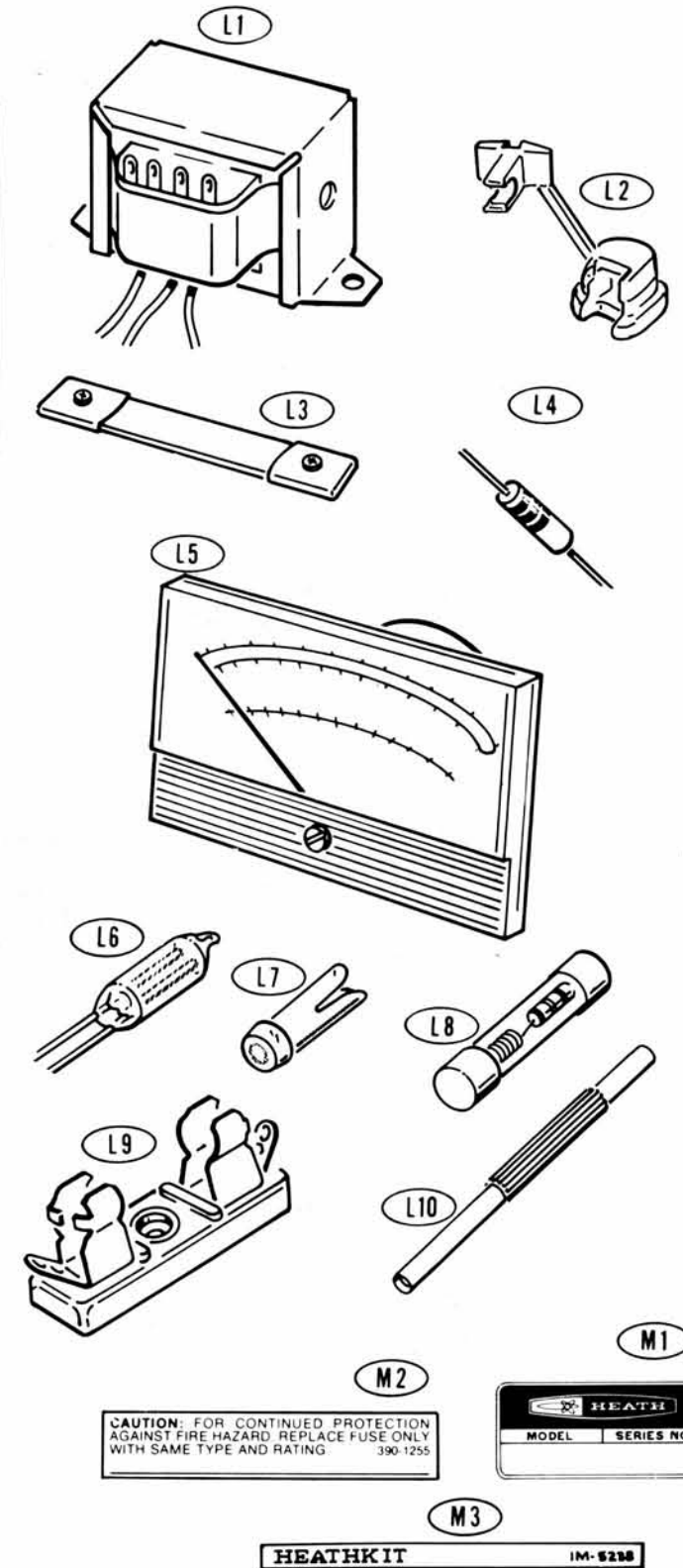
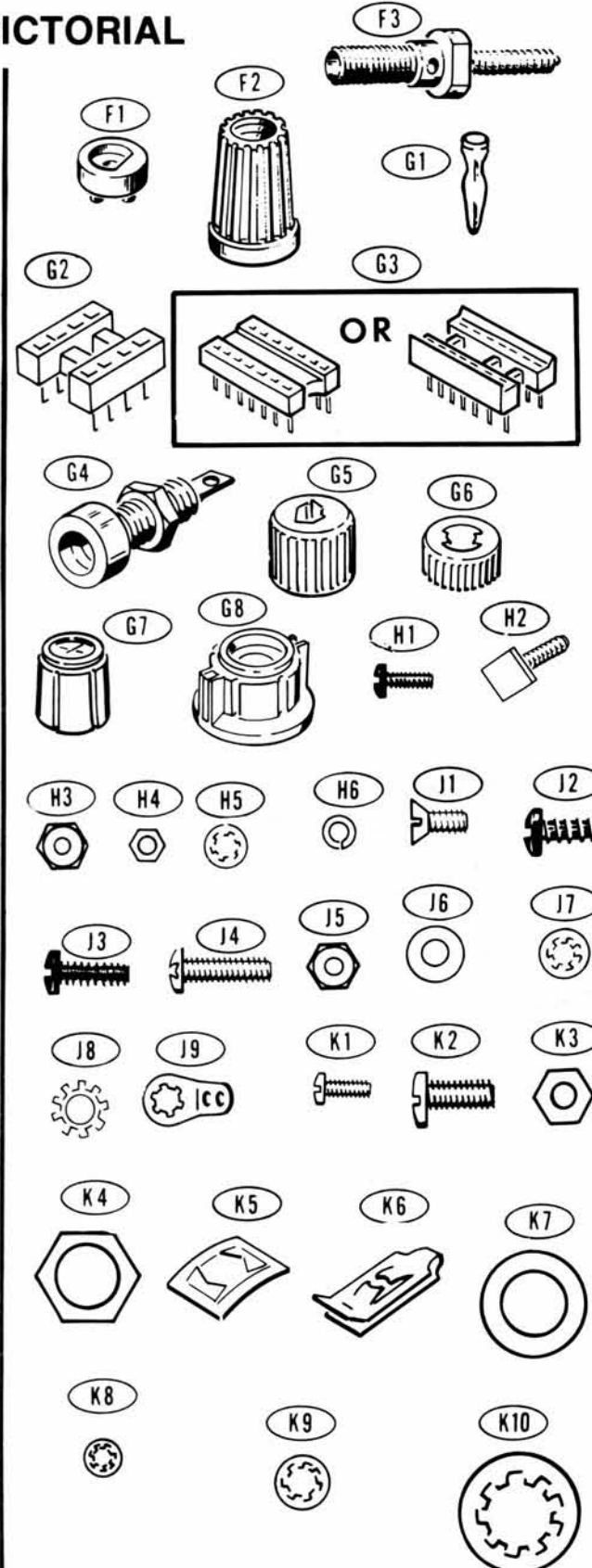


Part of 595-1868-03

Diagram showing three different types of electronic components (resistors or capacitors) with their respective pin configurations, labeled "OR".



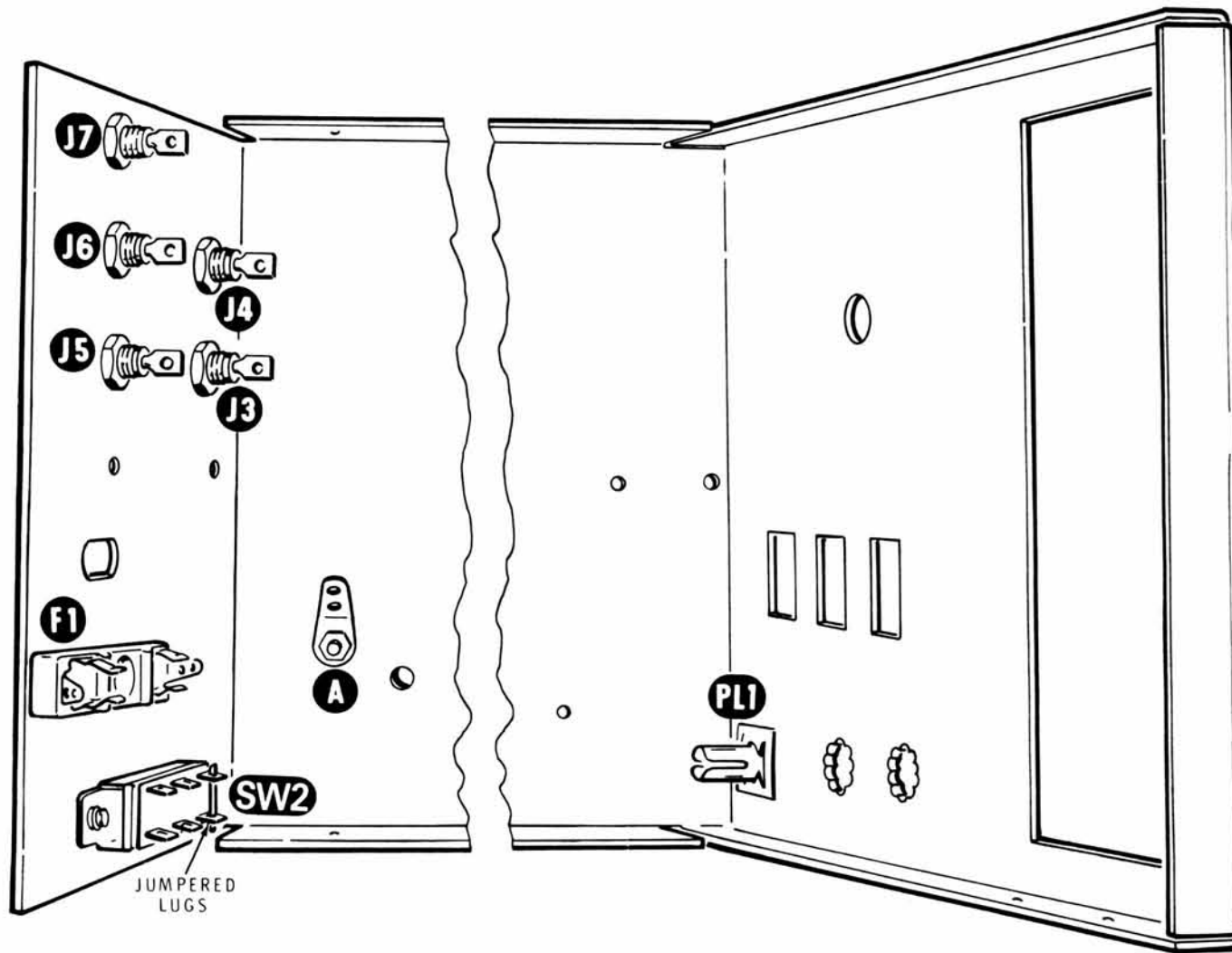
CAUTION: FOR CONTINUED PROTECTION
AGAINST FIRE HAZARD, REPLACE FUSE ONLY
WITH SAME TYPE AND RATING. 390-1255



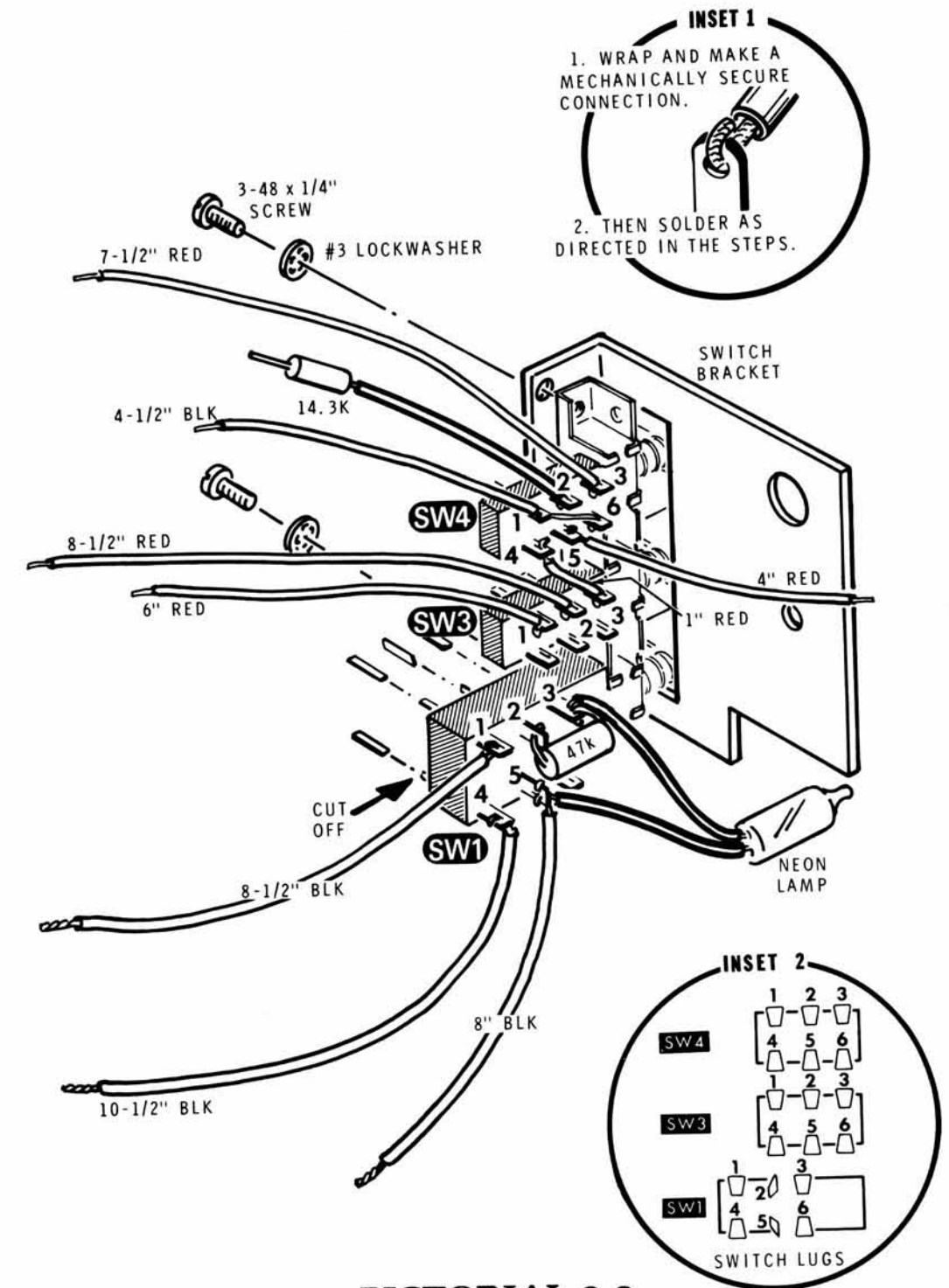
HEATHKIT IM-5238

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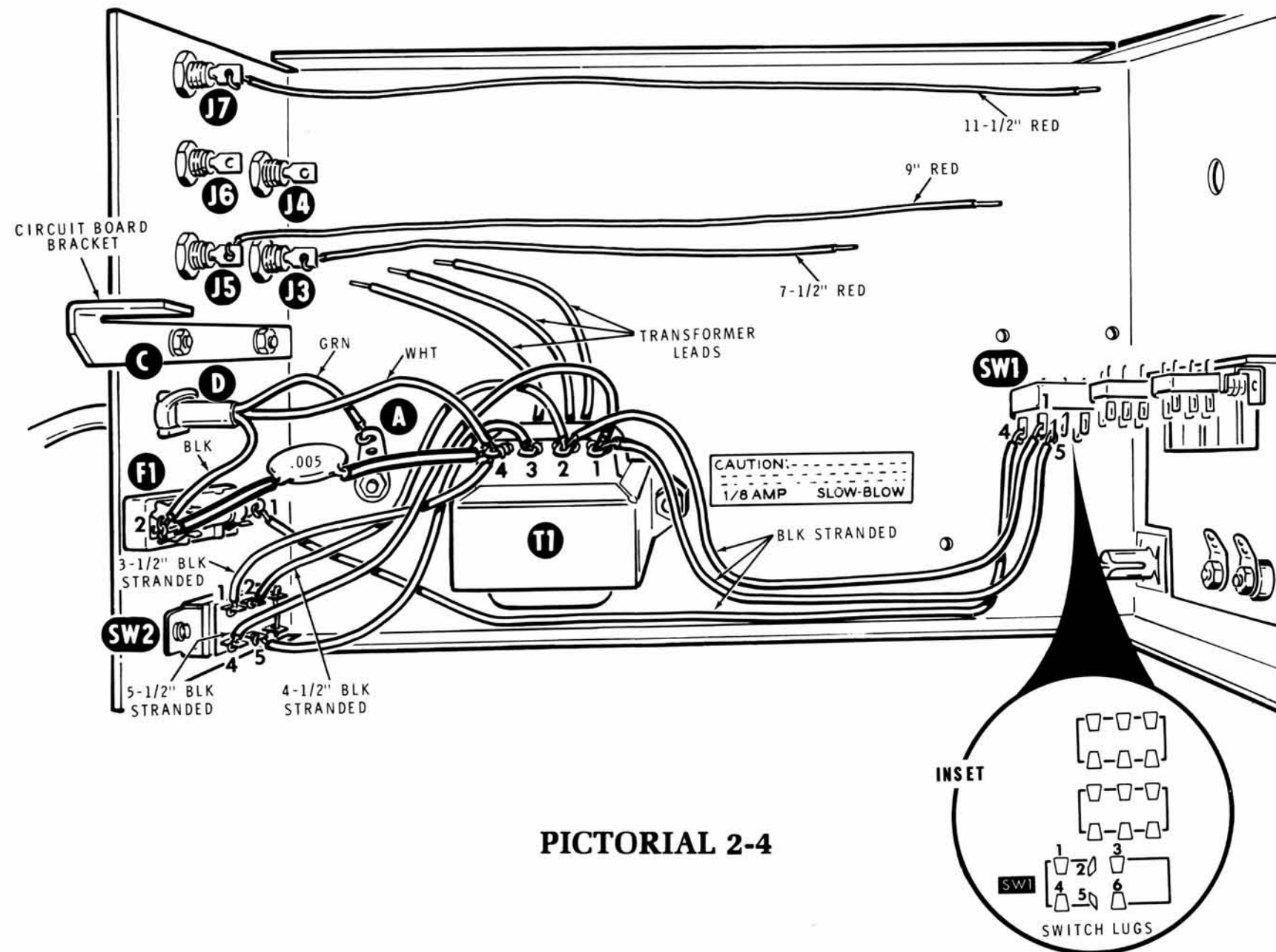
Model IM-5238 Printed in the United States of America



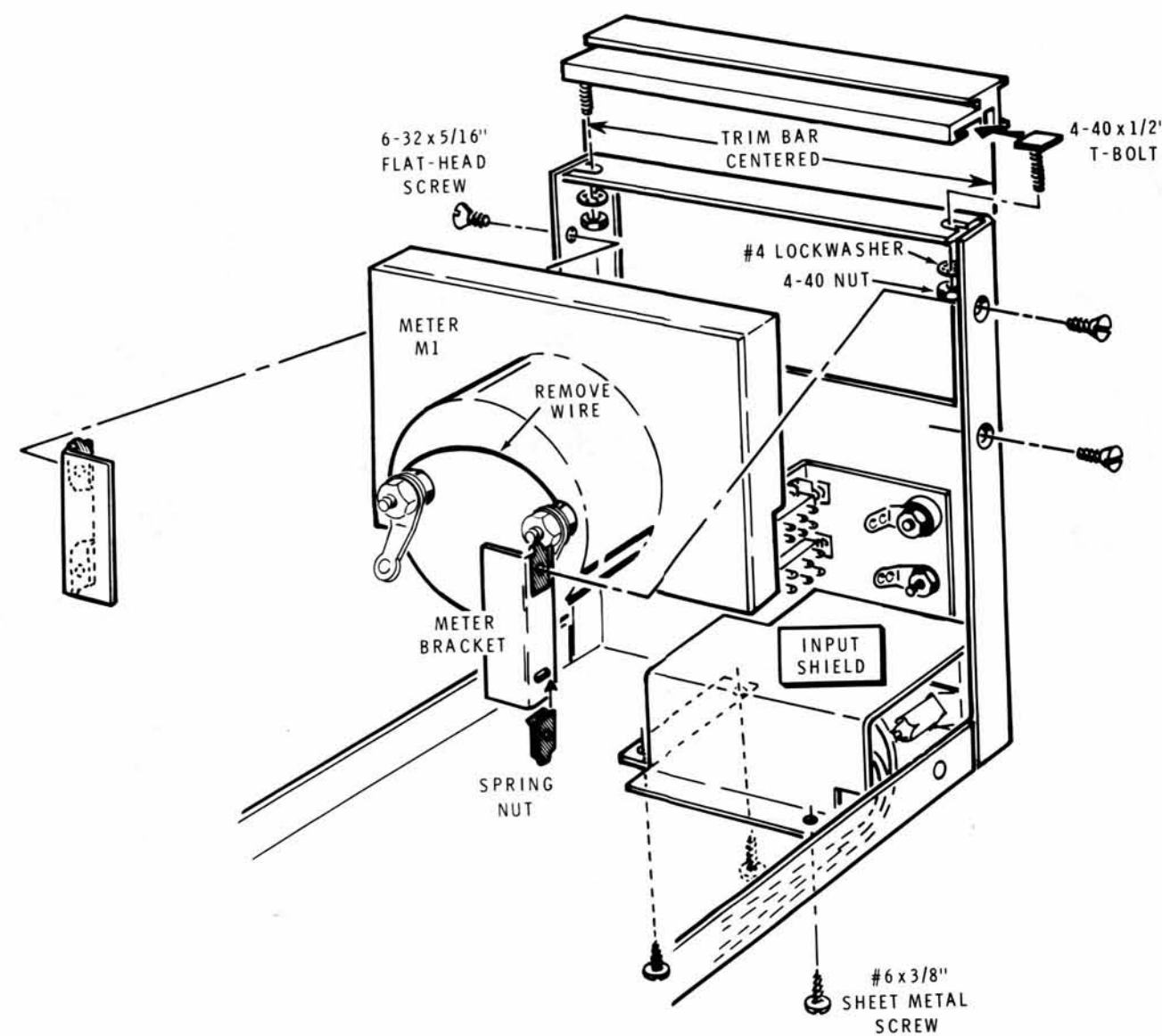
PICTORIAL 2-1



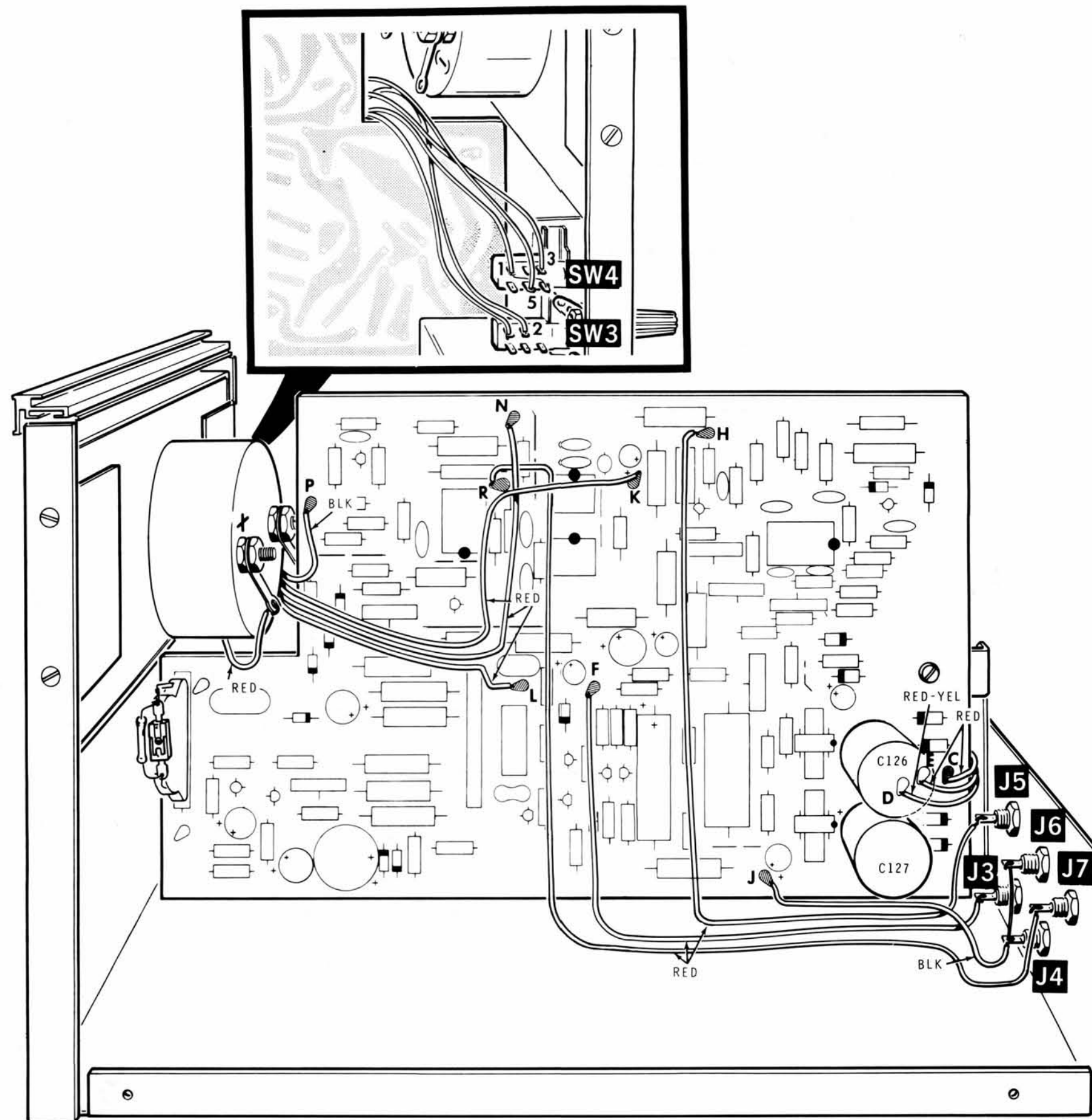
PICTORIAL 2-2



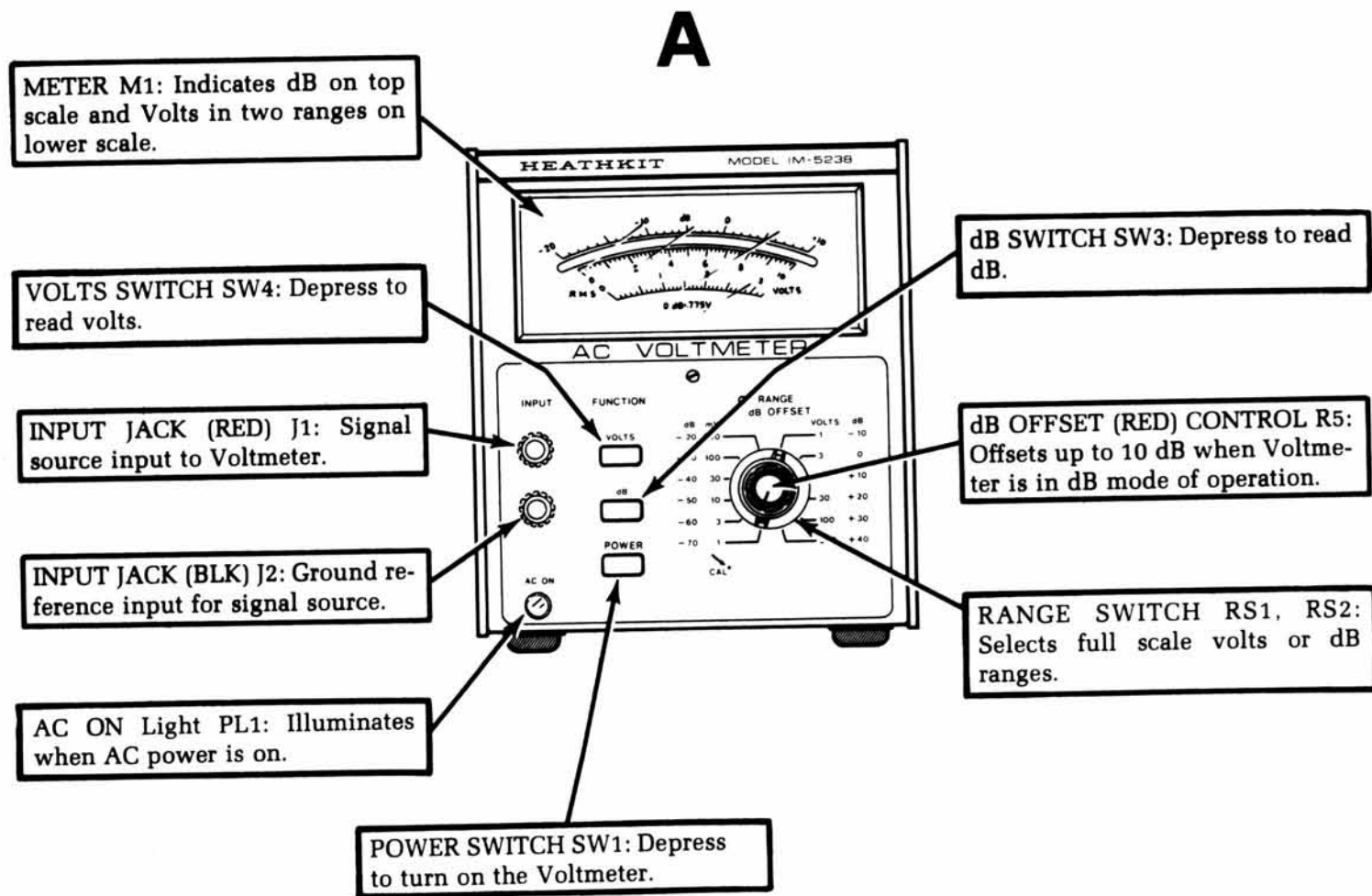
PICTORIAL 2-4



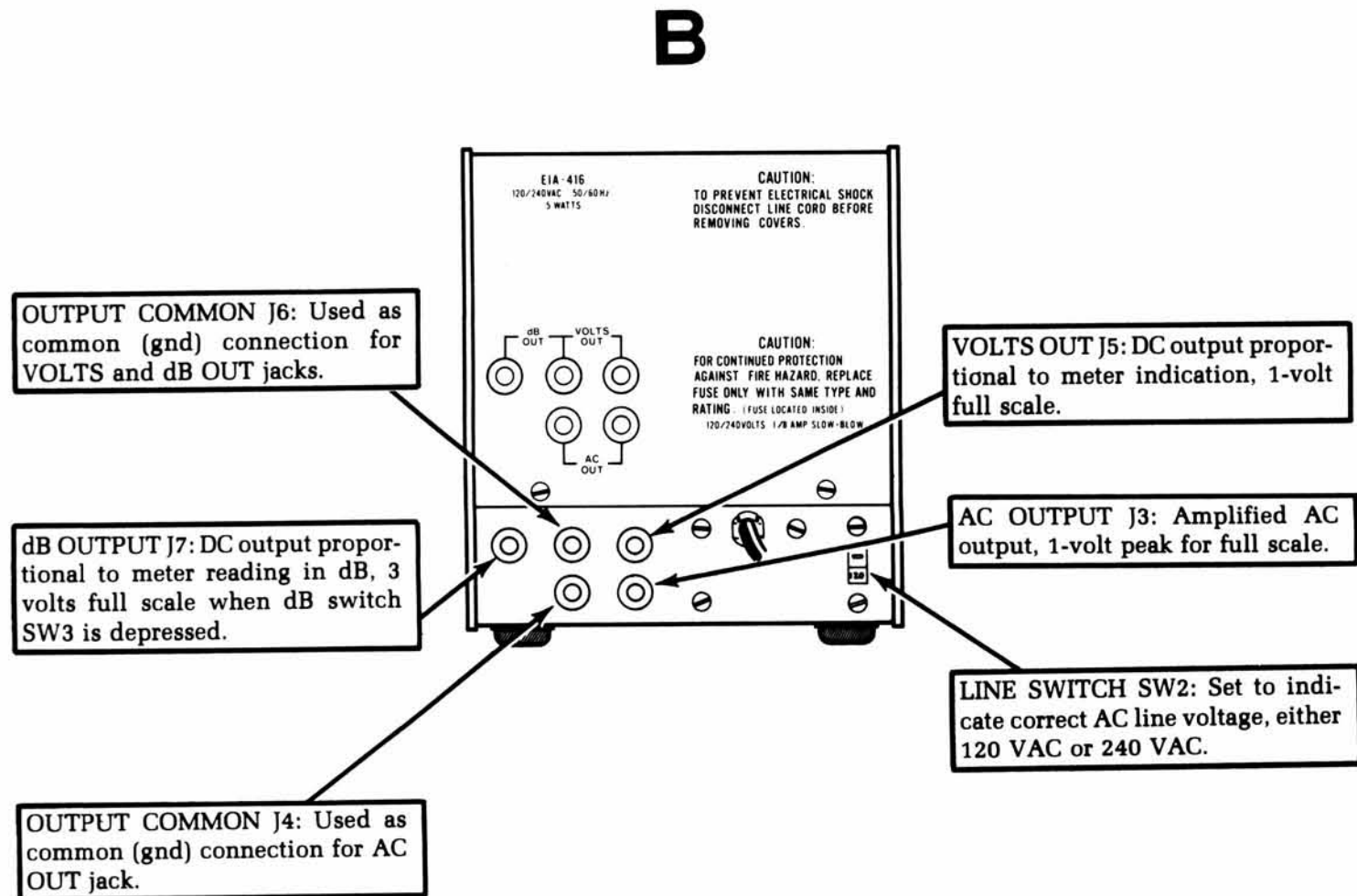
PICTORIAL 2-5

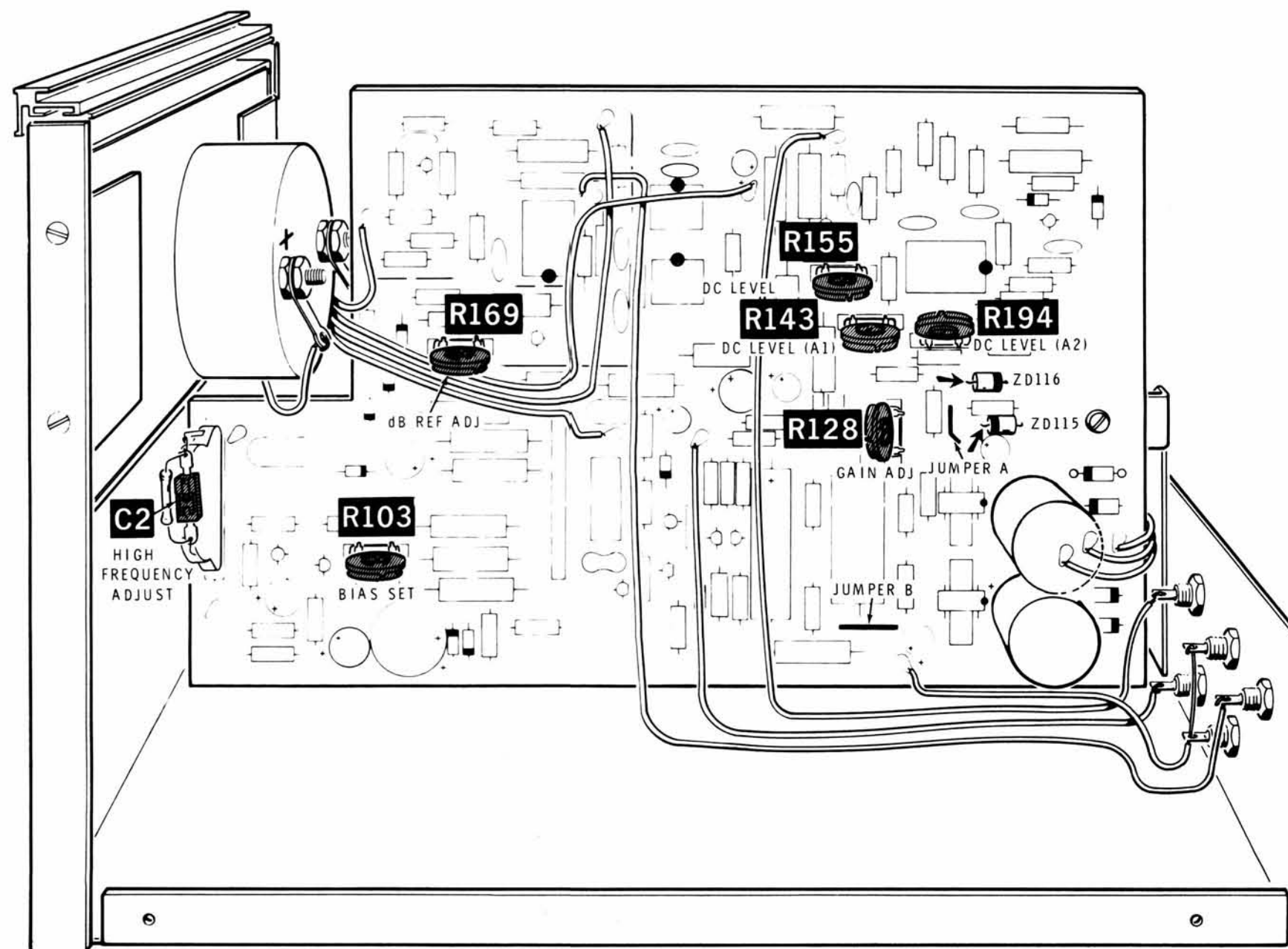


PICTORIAL 2-8

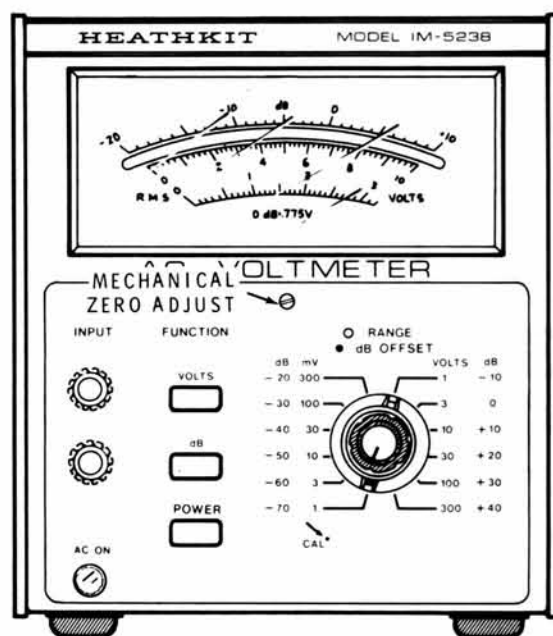


PICTORIAL 3-1

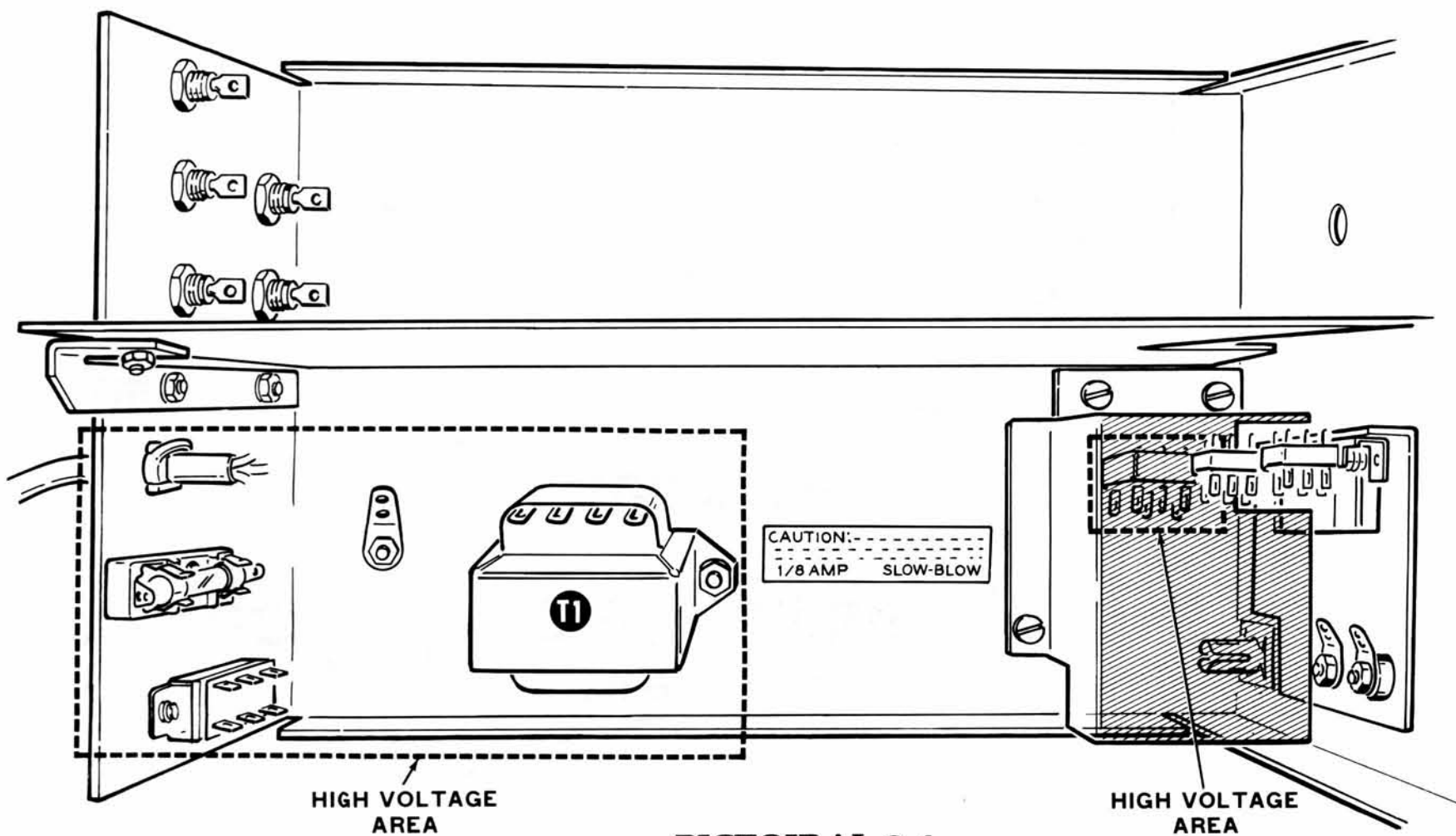




PICTORIAL 3-2



PICTORIAL 3-3



PICTOIRAL 3-4

TACK SOLDER TO GND FOIL

M1

R4

14.3kΩ RESISTOR

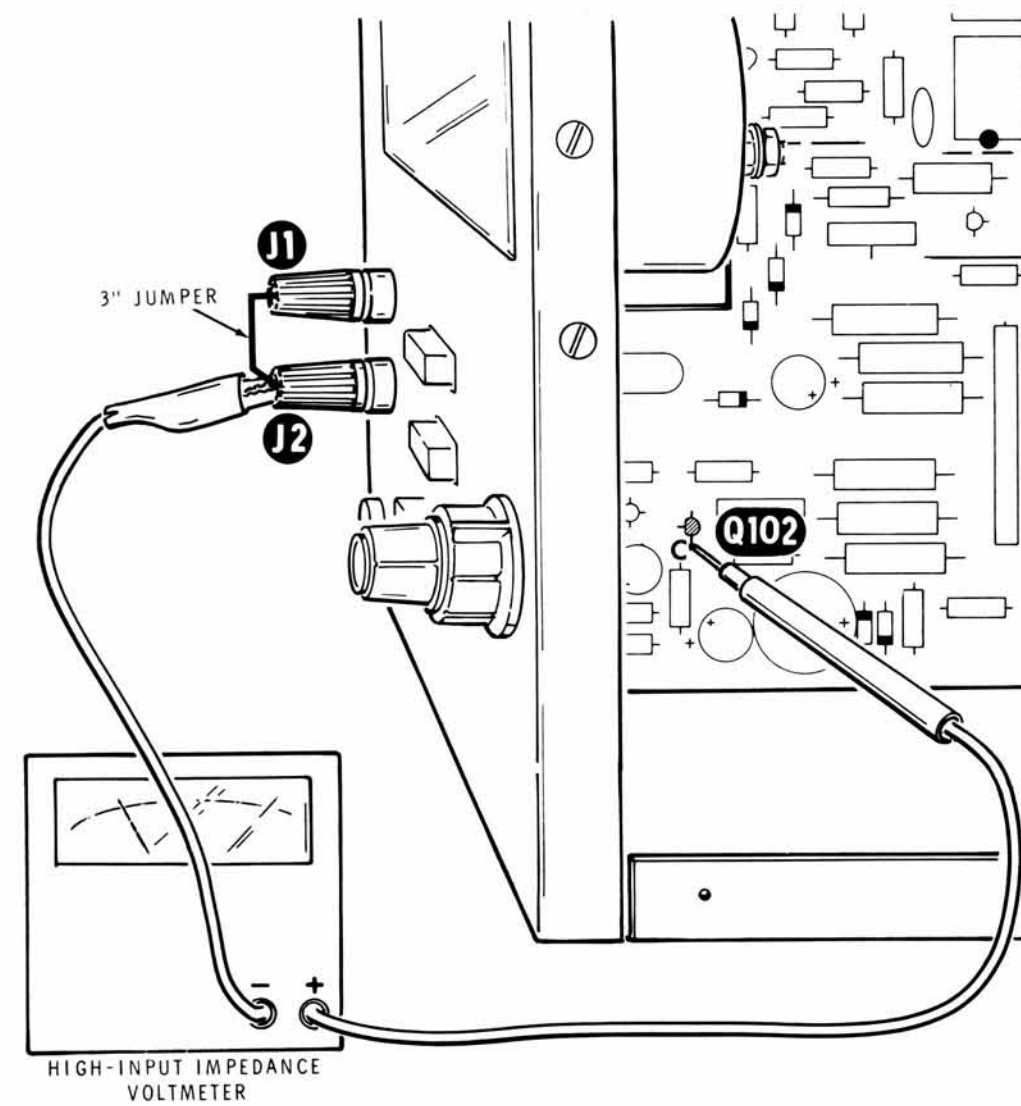
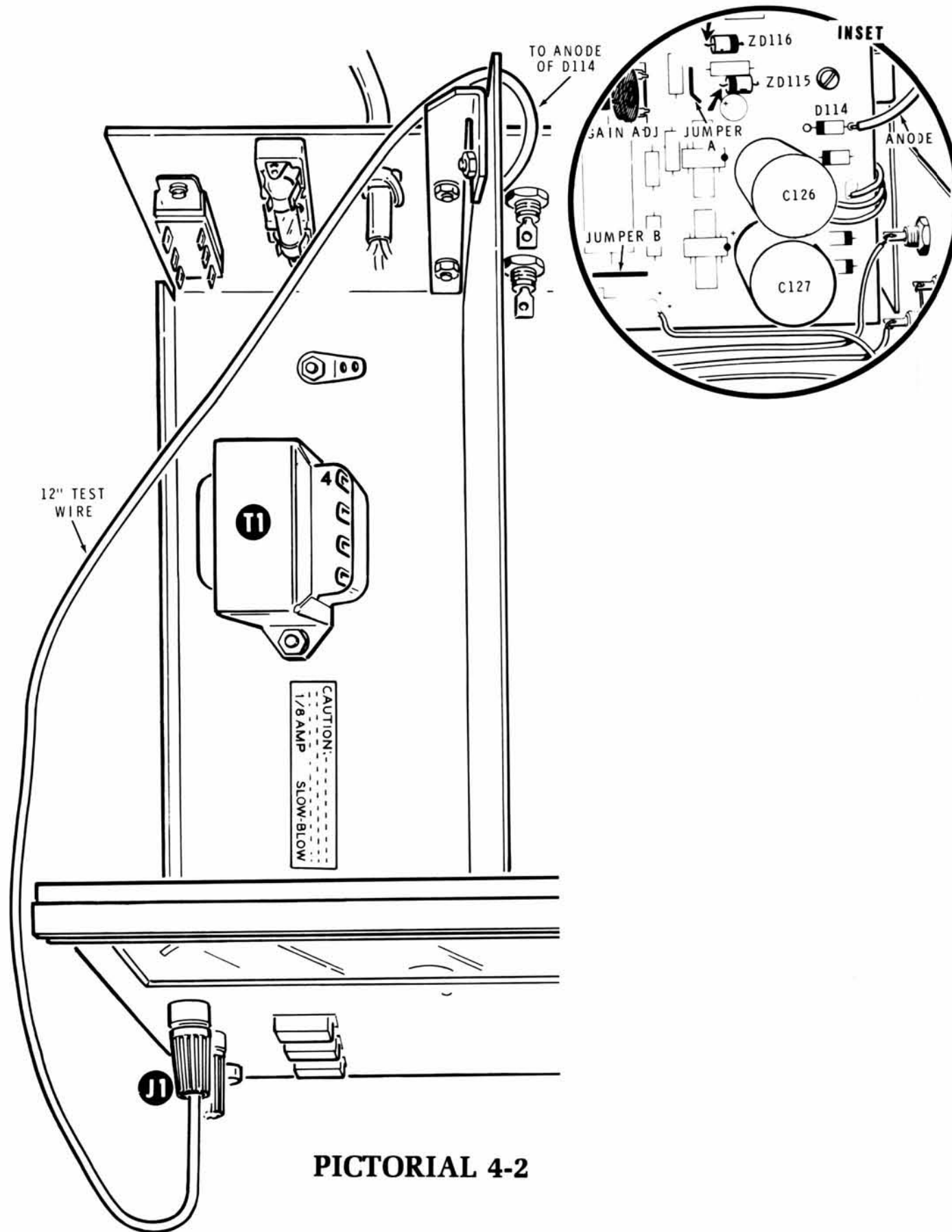
TEST RESISTOR (51k or 1000Ω)

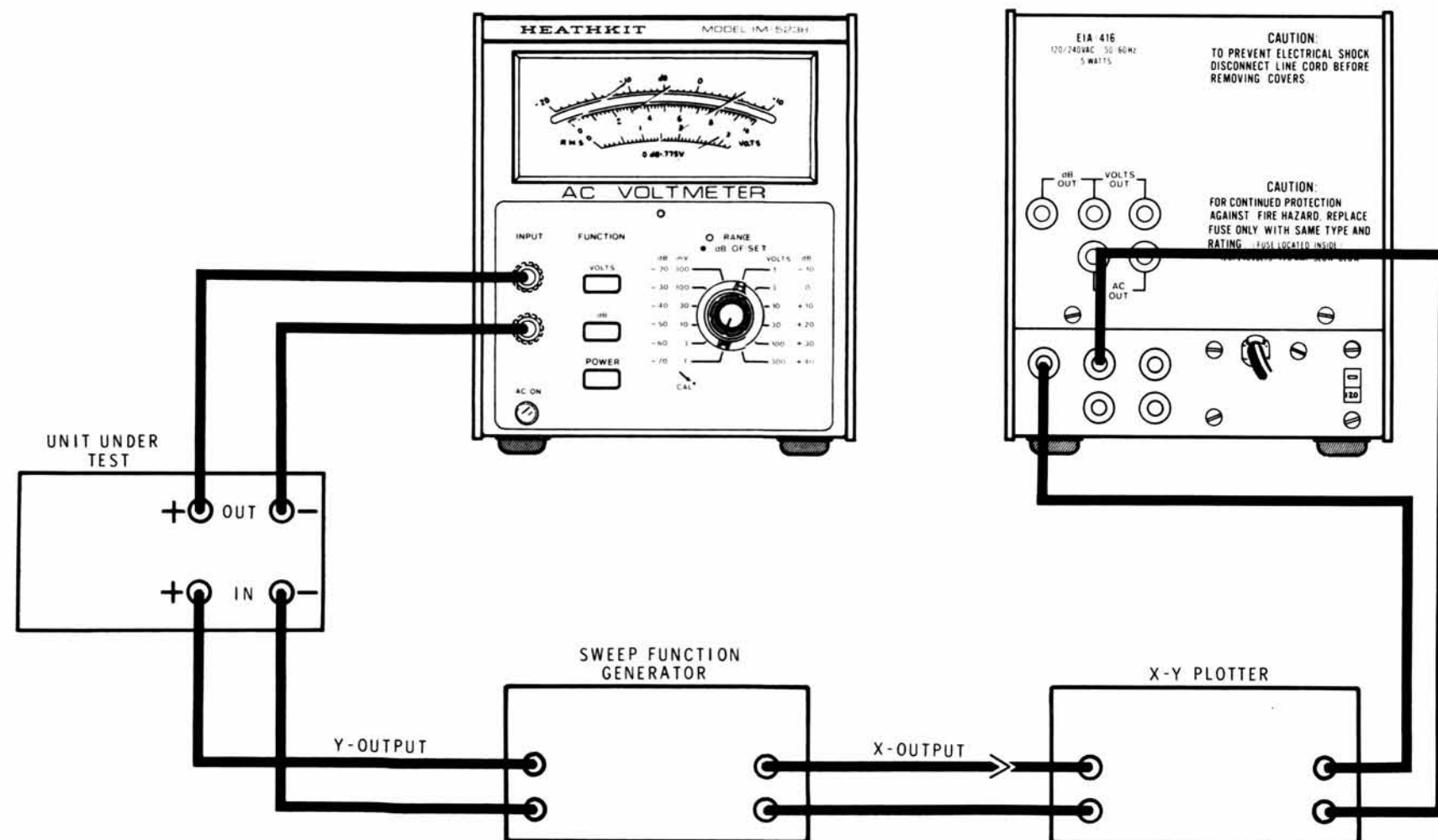
J1

J2

JUMPER

PICTORIAL 4-1



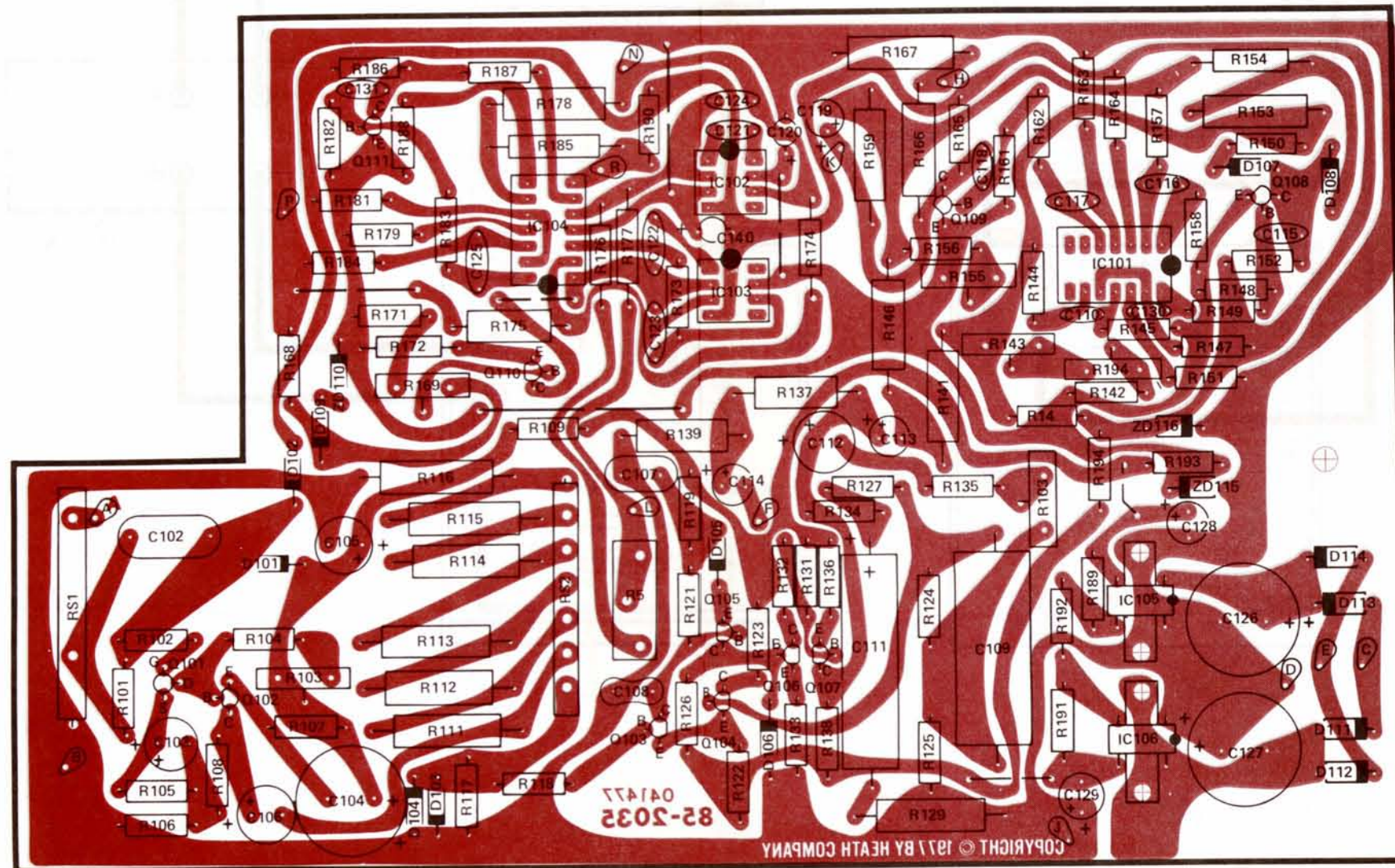


PICTORIAL 7-1

CIRCUIT BOARD X-RAY VIEW

NOTE: To find the PART NUMBER of a component for the purpose of ordering a replacement part:

- A. Find the circuit component number (R5, C3, etc.) on the X-Ray View or on the Schematic diagram.
- B. Locate this same number in the "Circuit Component Number" column of the "Parts List" in the front of this Manual.
- C. Adjacent to the circuit component number, you will find the PART NUMBER and DESCRIPTION which must be supplied when you order a replacement part.



(Viewed from the component side)